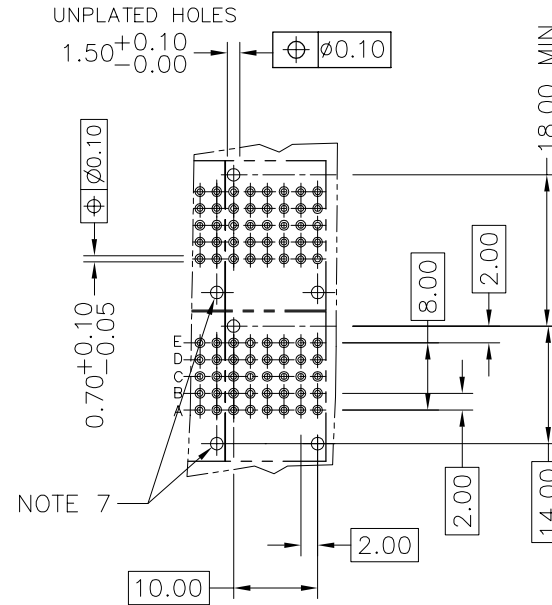
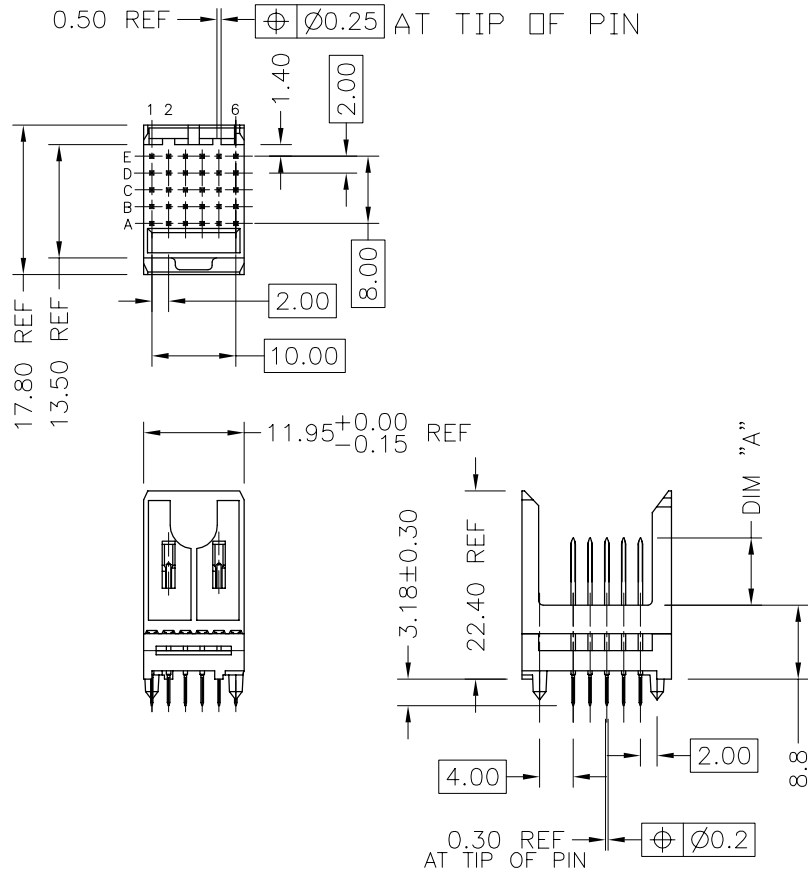


PRODUCT NUMBER
84860-XXXX
84860-XXXXLF



RECOMMENDED HOLE PATTERN
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

PLATING IN CONTACT AREA		
PLATING CODE	THICKNESS	UNDERPLATING
-1YYY	0.8 μ m Au	1.3 μ m Ni MIN.
-9YYY	0.8 μ m GXT	1.3 μ m Ni MIN.
-1YYYYLF	0.8 μ m Au	1.3 μ m Ni MIN.
-9YYYYLF	0.8 μ m GXT	1.3 μ m Ni MIN.

mat'l. code SEE NOTES		surface ASME Y14.5	tolerance ASME Y14.5	projection 	product family METRAL
ltr	ecn no	dr	date	title	
D	V21784	TAB	11/14/02	5 ROW VERT HDR STB	
E	V03-0584	TAB	5/20/03	SPACER ASS'Y - 12mm	
F	V03-0816	TAB	8/18/03	scale 1:1	
G	V05-0892	JRV	9/13/05	dwg no	
H	V06-0609	DCH	2006-06-22	sheet 1 of 2	
M. FETROW 11/12/98 D. McCLUNE 11/12/98 D. McCLUNE 11/12/98 D. McCLUNE 11/12/98				size A4	
sheet index revision sheet 1 2				type CUSTOMER Drawing	

PRODUCT NO	ROW	1	2	3	4	5	6
84860-X001	E	01	01	01	01	01	01
	D	02	02	02	02	02	02
84860-X001LF	C	03	03	03	03	03	03
	B	04	04	04	04	04	04
	A	05	05	05	05	05	05
MODULE TYPE SH 2		SM					
SHORTING CLIP TYPE		-					

PRODUCT NO	ROW	1	2	3	4	5	6
84860-X002	E	05	05	05	05	05	05
	D	05	05	05	05	05	05
84860-X002LF	C	05	05	05	05	05	05
	B	05	05	05	05	05	05
	A	05	05	05	05	05	05
MODULE TYPE SH 2		SM					
SHORTING CLIP TYPE		-					

NOTES:

- ① BODY MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS. FLAME RETARDANT ACC. UL 94-V0
- ② PIN MATERIAL: PHOSPHOR BRONZE.
- 3. PLATING SOLDER TAILS: 2-8 μm SnPb 85-97
84860-XXXX IS SnPb
84860-XXXXLF IS Sn (LEAD FREE)
- 4. PRODUCT MARKING: PART NUMBER & BATCH I.D.
- 5. THE PRODUCTS WHERE THE PART NUMBER ENDS IN 'LF' MEET THE EUROPEAN DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
- 6 FOR LEAD FREE PART NUMBERS, ADD 'LF' SUFFIX.
EXAMPLE: 84860-X001LF
- ⑦ THIS HOLE FOR ADJACENT MODULE.

SIGNAL PIN KEY	
CODE	DIM "A"
01	5.00
02	5.75
03	6.50
04	7.25
05	8.00

mat'l. code		surface		tolerance		projection		product family		
SEE NOTES		ASME Y14.5		ASME Y14.5				METRAL		
lfr	ecn no	dr	date	tolerances unless otherwise specified		title		5 ROW VERT HDR STB SPACER ASS'Y - 12mm		
H				angles	.X±.3	MM				
				0°±2'	.XX±.13	scale 1:1				
				dr	M. FETROW	11/12/98			dwg no sheet 2 of size	
				engr	D. McCLUNE	11/12/98			84860 A4	
				chr	D. McCLUNE	11/12/98			type CUSTOMER Drawing	
				appd	D. McCLUNE	11/12/98				
sheet index	revision sheet									